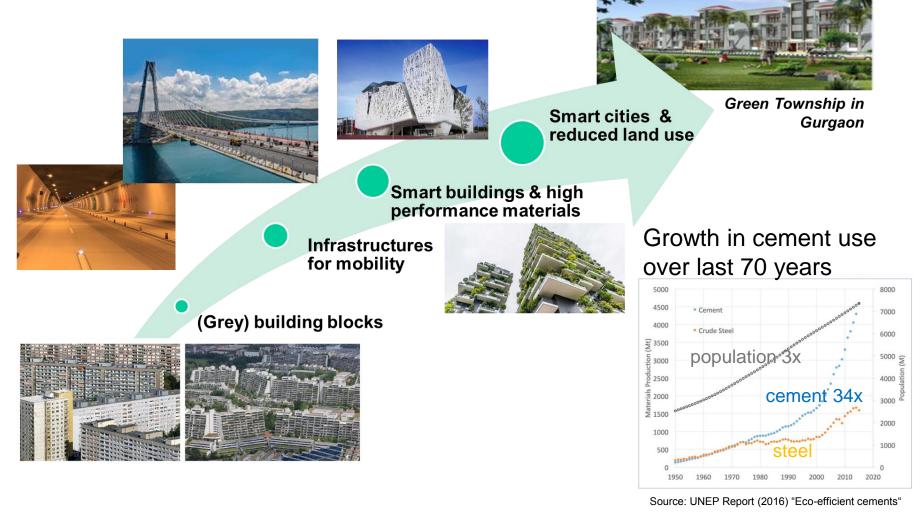
Reducing the environmental footprint of building materials by enabling the circular economy

Rob van der Meer Director Public Affairs @ HeidelbergCement

Circular Economy Stakeholder Dialogue

Concrete is needed to develop new and smart cities as well as to respond to a growing middle class and population growth at large



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20-02-2018

HeidelbergCement has committed to doing more with less









ACHIEVING EXCELLENCE IN OCCUPATIONAL HEALTH AND SAFETY



<image><section-header>



NEIGHBOUR



§ E

OUR ENVIRONMENTAL

-Q

13 CLIMATE ACTION

REDUCING

FOOTPRINT

6 CLEAN WATER

ENSURING COMPLIANCE AND CREATING TRANSPARENCY

9 INDUSTRY, IN AND INFRAST

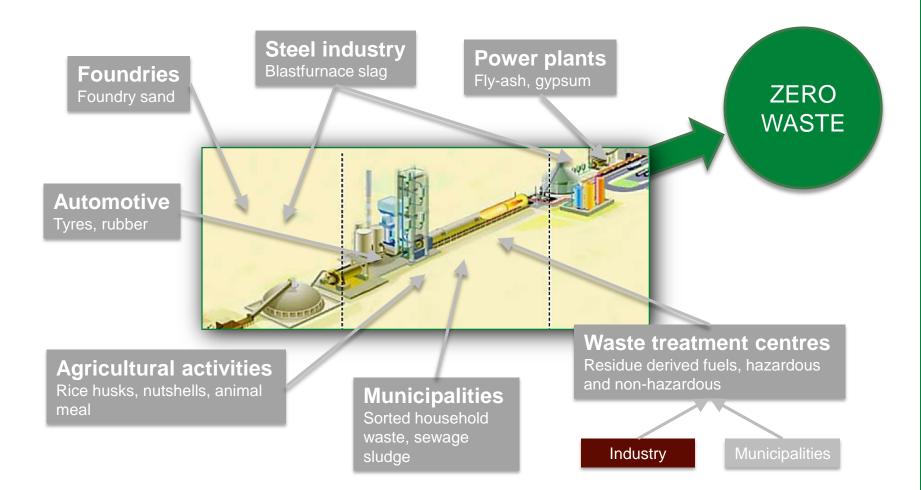
15 LIFE ON LAND



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Cement production is at the heart of industrial ecology



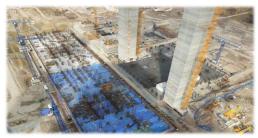
HeidelbergCement recovers finite resources to minimise primary energy consumption

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Various levers in HeidelbergCement's strategy help lower the CO₂ footprint of its products by means of circular solutions

Alternative raw materials

- Reduction of clinker content in cement and concrete
- Alternative cementitious systems
- Examples:



Fly-ashes cement used for a dam in Morocco



Use of slag cement for basements and massive construction parts for a power plant in Poland

Alternative Fuels

Biomass (zero emissions)

- sewage sludge
- Wood, paper, carton
- animal meal, animal fat
- animal bone meal



Other fuels

- waste oil, tyres
- RDF



Carbon Capture

- Pilots on capture technologies in Norway, Belgium, Italy
- Commercial use of CO₂ to generate biomass (fish meal) in Morocco on non-arable land



- Recarbonation of concrete:
 over its lifecycle, concrete
 structures naturally take up
 10-25% of CO₂ emitted during
 calcination process
- \rightarrow Life-cycle thinking is key!

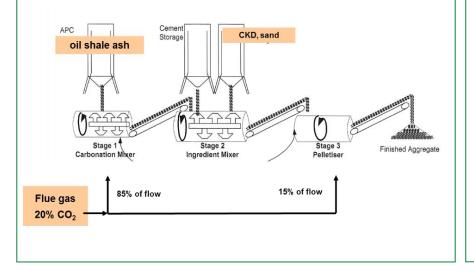
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Further innovation includes a circular carbon solution for producing aggregates and building materials with aesthetic value

Light-weight aggregates from CO₂

CARBON8 project in Estonia

- Carbonating CaO-rich ashes with CO2 produces lightweight aggregates
- 70k tonnes of aggregates part of HC-Estonia sales
- EUR 3m investment by HeidelbergCement
- Construction and permitting planned for 2018



Aesthetic material reducing air pollution

i.active BIODYNAMIC cement

- High performance, highly flowable cement mortar for non-structural architectural precast elements
- 80% recycled aggregate
- Fully recyclable after use as an inert material
- Use of photocatalytic additives (TX-Active) for reduction of air pollution.
- 80% White Carrara marble (scrap) + White cement
 (<20%) + Additives



Milan EXPO 2015: palazzo ITALIA

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Thank you for your attention.

CONTACT

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Circular Economy Stakeholder Dialogue